

JR WELDING OFF-SITE LESSON DAY

STUDENTS WILL WATCH YOUTUBE VIDEO:

“THE BEGINNERS GUIDE TO SMAW AMPERAGE”
13:10 MINUTES

QUESTION: Answer the following questions from the video

1.) What is a good rule of thumb on how you can set your amperage using E7018 3/32” electrode in the flat position.

2.) What is the amperage in the vertical position, and how did you come up with that answer?

3.) What is the amperage in the overhead position, and how did you come up with that answer?

4.) What would your amperage be for 1/8" electrode E7018 in the flat position?

5.) What would your amperage be for 1/8" electrode E7018 in the vertical position?

5.) What would your amperage be for 1/8" electrode E7018 in the overhead position?